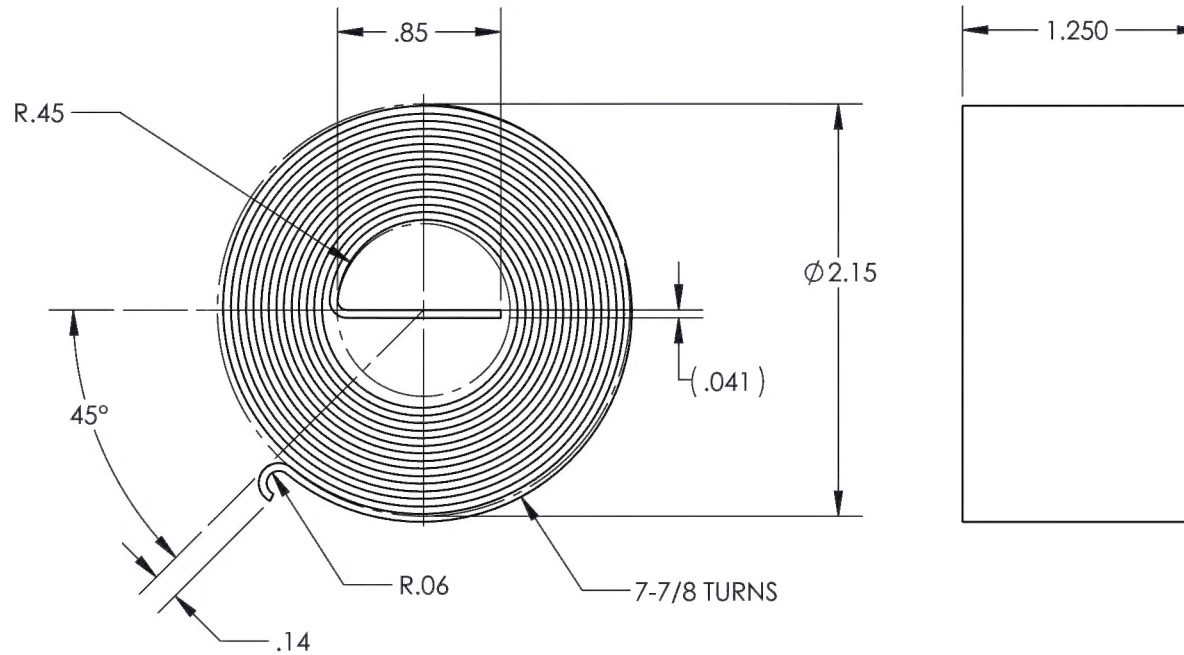
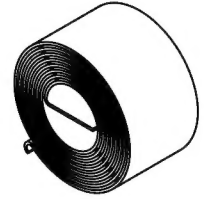



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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	AS DRAWN BY APICAL	6/14/2013	CFS	
2	CH'D SPRING MATERIAL THICKNESS WAS .031 IS .041.	5/20/2014	RJC	PW



 RED BARN MACHINE	
CLOCK SPRING	
DWG NO. PC250-800	
REV 2	
MAT'L 301 S.S.	
DRAWN BY: APICAL	
APPROVED <i>D Weil</i>	
HEAT TREAT HRC 40-46	
FINISH	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL	
SCALE 1:1	DATE 9/2/2009
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
		B/O	PC250-800	1	CLOCK SPRING	301 S.S.	.041 X 1-1/4 X 38-3/4 DENDOFF